

POLY-CRETE MDB

Application Instructions

IMPORTANT!

Read these instructions carefully several days prior to starting your work. Seek answers to any questions you may have before you begin. Large areas will require two or more mixers.

POLY-CRETE MDB is a 100% solids aromatic cementitious urethane system with a broadcast aggregate. This system is installed at 6mm thick. POLY-CRETE MDB uses a natural quartz aggregate.

NOTE

Do not apply at a temperature below 10°C or above 29°C. Do not apply to unreinforced sand cement screeds, asphalt or bitumen substrates, glazed tile or nonporous brick and tile, magnasite, copper, aluminium, polyesters, metal or elastomeric membranes.

STORAGE CONDITIONS

POLY-CRETE MDB must be stored dry. Exposure of the aggregate to moisture for an extended period will cause lumps. Do not allow resins to freeze. Frozen (crystallized) hardener must be heated above 37°C to melt crystals. The shelf life is 6 months from the ship date in the original unopened containers.

SURFACE PREPARATION

Surface should be profiled, clean, dry, oil free and sound. Shot Blasting or grit blasting are the preferred preparation methods. Please refer to the master "Surface Preparation Guide" for more information. It is essential that the perimeter edges of the floor are adjoining the walls, drains, adjacent to any doorways, machinery pedestals and either side of day work joints, be keyed to produce a cross section 6mm deep by 4.7mm wide running 150mm away from, and parallel to the wall. Never feather edge POLY-CRETE MDB, always terminate in keyway groove at doorways and exposed edges. Refer to architectural drawings for details. Do not apply at temperatures below 10°C or above 29°C.

MIXING AREA

Select a convenient mix area as close as possible to the application area and protect the surface from spillage by covering with a layer of cardboard and/or a sheet of plastic. Be generous with the amount of space allocated for this function. Do not mix this product in direct sunlight or when temperatures exceed 26°C. Exposure to high temperatures will greatly reduce the working time of this product.

DO NOT MIX UNTIL READY FOR IMMEDIATE USE.

PRIMING

Priming or sealing of the substrate is not required. On oily concrete slabs, HI-SPEED Detergent/Degreaser is recommended. Very porous substrates may be pre-primed with POLY-CRETE TF (allow to cure a minimum of 6 hours @ 21°C) to prevent resins from being absorbed prematurely by substrate.

APPLICATION METHOD

POLY-CRETE MDB is applied by "Pin Rake" or 12mm V-notched trowel or cam rake or "trowel method", and is typically applied at a thickness of 4.7mm. With broadcast and topcoat, POLY-CRETE MDB has a finished thickness of 6mm. Lay out installation in sections to allow full width to be finished in 15 minutes @ 21°C or less to assure absence of placement lines. (Approximately 4.5 m for single mixes and 4.5 – 9.1 m for double batches).

- A. POLY-CRETE MDB is supplied in pre-measured units consisting of one pail of resin, one container of hardener and one bag of aggregate (powder). Pour resin into a 6-gallon pail, scrape bottom and sides to assure that all pigment is transferred. The resin and hardener should be pre-blended for approximately 30 seconds. A Jiffler or Bird Cage mixer is **not recommended** for this product, however a low speed <500rpm high torque power drill and a 100mm spiral mixing blade may be used. Gradually add aggregate until a homogenous mix is attained. (Approximately 1 minute) **THOROUGH BLENDING IS MANDATORY.** A properly mixed batch applies easier and has a uniform surface appearance. Incomplete mixing will cause an inconsistent finish or possible blistering. Have two mixing buckets that are rotated to assure minimum time between mixes. To avoid irregular curing or blisters, regularly clean the mixing blade and pail to avoid combining fresh material with older batches. Material should be applied directly onto the wet edge immediately after mixing.
- B. B. Pour the entire batch onto the floor and spread with a 600mm pin rake set at 3mm higher than the applied thickness of the screed. To avoid transition lines between mixes, it is very important that the material is poured directly onto the wet edge.
- C. C. When applying on level or surfaces sloped up to 6mm/300mm, the product is used as supplied. For more steeply sloped surfaces such as ramps that are up to 100mm/300mm, adding 10kg of aggregate (1/2 the required aggregate) to each mix will prevent sagging while still providing a uniform surface after pinrolling.
- D. D. Check pin rake every 90 m² for pin wear. Adjust or have new rake ready to avoid interruption in process.

- E. Trowel edges, drains and around equipment supports with an even pressure and a low angle trowel in a sweeping motion to complete troweling. This ensures that new batches of material are blended together with no transition lines for continuity of finish.
- F. Immediately roll and then cross roll with a 20mm spiked roller to eliminate lines and help release air.
- G. Spike rolling must be completed immediately after levelling of material to eliminate any residual roller marks in the finished surface (within 12 minutes of mixing @ 21°C).
- H. The aggregate must be broadcast UP into the air while dispersing evenly and vertically at an approximately rate of 6.5kg/m² into the wet surface. Apply at a rate of two mixes behind the wet edge, ensuring that the surface is completely covered. Broadcasting should be completed within 15 minutes of mixing each batch. Do not spike roller areas that have been broadcast.

The time window at which MDB is broadcast is extremely critical:

- **At 26°-32°C you have 12 minutes in which to broadcast**
- **At 21° - 26°C you have 15 minutes in which to broadcast**
- **At 12° - 18°C you have 17 minutes in which to broadcast**
- **Too early and the surface may become uneven**
- **Too late and the aggregate may not penetrate into the matrix surface.**
- **Allow to cure for a minimum of 10 hrs @ 21°C. Remove excess aggregate by brush. (Do not sand).**

TOPCOAT INSTRUCTIONS

Poly-Crete TF Topcoat: Empty kit into mixing bucket. Follow the same pouring and mixing procedures as described above. Mix for 2 minutes. Apply the topcoat with a 300mm flat squeegee. Move squeegee in a continuous semi-circular motion from left to right to left, etc. Applying steady pressure on the squeegee is necessary to obtain a uniform appearance. Do not advance squeegee too rapidly. Each semi-circular swing should advance approximately 100 mm. Remove all puddles and ridges before they are out of reach. Start movement of squeegee in a dry area, move onto wet glaze and continue to move squeegee until it reaches a dry edge. Immediately backroll perpendicular to the squeegee direction with a short nap, 9mm non-shed roller. POLY-CRETE CF may also be used to top coat POLY-CRETE MDB systems. Refer to Poly-Crete TF or CF application instructions. Endurabond PC1500 Epoxy Novolac is also appropriate to use as a topcoat for POLY-CRETE MDB systems.

CURE

Allow a minimum of 8 hours cure before light foot traffic at 21°C and a minimum of 24 hours is required at 10°C. Additional time must be allowed for heavier loads or lower temperatures.

LIMITATIONS

Exposure to ultraviolet light will change the colour of POLY-CRETE MDB. Sunlight and metal halide lighting will cause yellowing without affecting the performance. Many acids will cause a bleaching of pigment without affecting performance.

CAUTION

Follow the Hazardous Materials Identification System labelling guide for proper personal protective equipment to use when handling this product. Note that POLY-CRETE MDB contains crystalline (quartz) silica and Portland cement. Use only as directed. **KEEP OUT OF REACH OF CHILDREN. Do not reseal moisture-contaminated hardener. This will result in carbon dioxide generation and possible violent rupture of containers.**

